



Coming from direction Osnabrück:
 Motorway A 30 (E8) direction Bad Oeynhausen until exit Bünde/Ennigloh.
 Then follow signposting Enger (9.9 km).
 In Enger, first go direction Bielefeld, then direction Jöllenbeck (3.5 km).
 After the city entrance sign Bielefeld-Jöllenbeck, take 1st street on your left (signposted »Industriegebiet Lechtermannshof« and »BOGE«).

Coming from direction Hannover:
 Motorway A 2 until exit Herford/Bad Salzuflen, then follow bypass B 239 direction Herford.
 After 5.4 km, take exit Herford/Herringhausen/Enger, turn right direction Herford Zentrum (Engerstraße).
 Turn right at 1st traffic light crossing (Hochstraße).
 Turn right at 2nd intersecting street (Diebrocker Straße) to Bielefeld-Jöllenbeck (9.0 km).
 After the city entrance sign »Bielefeld-Jöllenbeck«, follow signposts »Industriegebiet Lechtermannshof« and »BOGE«.

Coming from direction Ruhr District:
 Motorway A 2 until exit Bielefeld/Sennestadt, then turn left and follow B 68 direction Bielefeld until freeway entrance Ostwestfalendamm (7.7 km) direction Bielefeld/Osnabrück.
 Exit Spenge/Jöllenbeck onto Jöllenbecker Straße to Jöllenbeck.
 Turn right at 1st traffic lights (Amtsstraße) and continue until Dorfstraße, then turn right until Adlerdenkmal (eagle monument).
 Take second exit in roundabout and turn right into Eikumer Straße and continue to Pödinghauser Straße (signposted »Industriegebiet Lechtermannshof« and »BOGE«).

We wish you a pleasant journey.

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