Over 100,000 compressed air users expect more when it comes to their compressed air supply. **BOGE air provides them with the air to work.**

Screw compressors custom made by BOGE have for decades been synonymous with efficient and reliable compressed air supply to trade workshops through to industrial companies. The BOGE C series is a trendsetter in its class: less noise, less pipework, less connections in contrast to more output, more individual configuration possibilities and more efficiency and requiring a minimum of space only. We have listened closely to the wishes of our customers – with the C series we provide the air to work.
CONTENTS

OVERVIEW 4

BOGE C SERIES
   · up to 7,5 kW 6
   · up to 22 kW 14

BOGE SERVICE 22
Compressed air with a method:
Modules of the BOGE C series.

ADVANTAGES OF THE COMPACT MODULAR DESIGN:

- Flexible combination possibilities
- Unit completely ready for connection
- Minimum flow losses due to compact construction
- High-quality piping protects against leakages
Modular design, compact system: Because of the modular design BOGE screw compressors allow for individual configuration of your compressed air system. Each compact module is pre-assembled and ready for use: for efficient and reliable operation in all types of applications.

PERFORMANCE OVERVIEW OF THE C SERIES

UNIQUE: BOGE GENUINE PARTS FOR THE C SERIES.

The use of BOGE original parts ensures you to benefit from the technological advantages of the C series in the long run. In this regard, BOGE offers unique replacement parts for the C series guaranteeing that 100 percent quality and 100 percent service life is achieved. Only BOGE original parts are compatible with the C Series range of compressors - gives surety of maximum safety during the entire life of the product.

Premium Efficiency: IE3 Motors

The C series compressors offer the best possible energy efficiency thanks to economical IE3 motors of the premium efficiency class.
The C series up to 7.5 kW: Space saving and more energy efficient than ever!

Design advantages.

THE CM COMPACT MODULE:

All major components are integrated into the airend block. Maintenance and wear parts are easily accessible – for easy service and highest operational safety.

Integrated oil separating system
Both oil separating cartridge and oil filter cartridge are easily accessible: for maintenance purposes only the cover needs to be opened. The oil sump is located at the lowest point: for effective pre-separation according to the gravity principle.

Multifunctional intake control with integrated solenoid valve for functionally reliable operation without leakages.

Integrated oil separating system
Both oil separating cartridge and oil filter cartridge are easily accessible: for maintenance purposes only the cover needs to be opened. The oil sump is located at the lowest point: for effective pre-separation according to the gravity principle.

Silenced intake filter with paper filter cartridge
The filter separates 99.9 percent of all particles larger than 3 µm: assuring high quality compressed air right at its source.

BOGE airend with special BOGE profile and HD bearing
The specially designed airend is characterised by its high output and low energy consumption.

Minimum pressure / check valve
Integrated design eliminates piping – for maximum leakage safety.

Thermo-static oil level regulation
Easily accessible from the outside.

Temperature sensor
For safe operation and optimal monitoring of the compressor.

CNC machined cast iron housing
High quality machining eliminates the risk of leakage. The heavy cast iron housing also serves to reduce noise right at the source.
Compact & highly efficient! The monoblock compact design of the airend range up to 7.5 kW offers distinct advantages. The integrated design minimises the number of oil pipes by clever internal routing – for a highly efficient and reliable compressor. At the same time the airend requires less space providing the user with a compact, space saving and energy efficient solution from BOGE!

COMPACT DESIGN
Integration of all essential components eliminates almost all interconnecting pipes. Leakages are virtually eliminated. Internal pressure losses are minimised.

EXTREMELY QUIET
Because of the sound adsorbing graphite casting the C series is very quiet in operation and vibration free. No further silencing is required. The canopy versions C series and C series with dryer are therefore super-silent with low sound pressure values.

HIGHEST EFFICIENCY
The BOGE airend design ensures industry leading specific power ratios (optimised output volumes at low energy consumption).

CONTROL
The compressor has the base control system with LC display and pressure transducer technology. FOCUS control is available as an option that offers additional monitoring and control features. focus control 2.0 is also programmed to act as a changeover switch and can control up to four compressors.

OPTIONAL FREQUENCY CONTROL
The frequency converter flexibly controls the motor speed and therefore the airend. This ensures the compressor output automatically adjusts to the momentary demand. Soft starting via the frequency converter also avoids undue wear and tear and prolongs the service life of the compressor.

OPTIONAL REFRIGERATION DRYER
The C series can be equipped with a refrigeration dryer as an option – either top mounted on a compressed air receiver or horizontally mounted. No additional space is required for the generation of dry compressed air.
Screw compressor **C 3 L** to **C 7 L**
Compressed air system **C 3 LR** to **C 7 LR**
Compressed air centre **C 3 LDR** to **C 7 LDR**

Effective free air delivery:
0.234 – 0.728 m³/min, 8 – 25 cfm
Pressure range: 10 and 13 bar, 150 and 190 psig
Motor range: 2.2 – 5.5 kW, 3 – 7.5 HP

---

The depicted machines do not correspond to the most updated version of the receivers.
### BOGE C series screw compressors

#### C 3 L
- **Model**: C 3 L
- **Max. pressure**: 10 bar (150 psig)
- **Effective free air delivery**: 0.234 m³/min (8.3 cfm)
- **Motor power**: 2.2 kW (3.0 HP)
- **Dimensions**: 817 x 520 x 495 mm
- **Weight**: 105 kg

#### C 4 L
- **Model**: C 4 L
- **Max. pressure**: 10 bar (150 psig)
- **Effective free air delivery**: 0.311 m³/min (11.0 cfm)
- **Motor power**: 3.0 kW (4.0 HP)
- **Dimensions**: 817 x 520 x 495 mm
- **Weight**: 110 kg

#### C 4 L
- **Model**: C 4 L
- **Max. pressure**: 13 bar (190 psig)
- **Effective free air delivery**: 0.204 m³/min (7.2 cfm)
- **Motor power**: 3.0 kW (4.0 HP)
- **Dimensions**: 817 x 520 x 495 mm
- **Weight**: 110 kg

#### C 5 L
- **Model**: C 5 L
- **Max. pressure**: 10 bar (150 psig)
- **Effective free air delivery**: 0.536 m³/min (18.9 cfm)
- **Motor power**: 4.0 kW (5.5 HP)
- **Dimensions**: 817 x 520 x 495 mm
- **Weight**: 125 kg

#### C 7 L
- **Model**: C 7 L
- **Max. pressure**: 10 bar (150 psig)
- **Effective free air delivery**: 0.707 m³/min (25.0 cfm)
- **Motor power**: 5.5 kW (7.5 HP)
- **Dimensions**: 817 x 520 x 495 mm
- **Weight**: 130 kg

#### C 7 L
- **Model**: C 7 L
- **Max. pressure**: 13 bar (190 psig)
- **Effective free air delivery**: 0.525 m³/min (18.5 cfm)
- **Motor power**: 5.5 kW (7.5 HP)
- **Dimensions**: 817 x 520 x 495 mm
- **Weight**: 130 kg

---

#### BOGE C series screw compressors

#### C 3 LDR
- **Model**: C 3 LDR
- **Max. pressure**: 10 bar (150 psig)
- **Receiver volume**: 90 litres
- **Effective free air delivery**: 0.234 m³/min (8.3 cfm)
- **Motor power**: 2.2 kW (3.0 HP)
- **Receiver option**: 270 litres
- **Dimensions**: 1185 x 550 x 1010 mm
- **Weight**: 155 kg

#### C 4 LDR
- **Model**: C 4 LDR
- **Max. pressure**: 10 bar (150 psig)
- **Receiver volume**: 90 litres
- **Effective free air delivery**: 0.311 m³/min (11.0 cfm)
- **Motor power**: 3.0 kW (4.0 HP)
- **Receiver option**: 270 litres
- **Dimensions**: 1185 x 550 x 1010 mm
- **Weight**: 160 kg

#### C 4 LDR
- **Model**: C 4 LDR
- **Max. pressure**: 13 bar (190 psig)
- **Effective free air delivery**: 0.204 m³/min (7.2 cfm)
- **Motor power**: 3.0 kW (4.0 HP)
- **Receiver option**: 270 litres
- **Dimensions**: 1185 x 550 x 1010 mm
- **Weight**: 185 kg

#### C 5 LDR
- **Model**: C 5 LDR
- **Max. pressure**: 10 bar (150 psig)
- **Effective free air delivery**: 0.536 m³/min (18.9 cfm)
- **Motor power**: 4.0 kW (5.5 HP)
- **Receiver option**: 270 litres
- **Dimensions**: 1185 x 550 x 1010 mm
- **Weight**: 175 kg

#### C 7 LDR
- **Model**: C 7 LDR
- **Max. pressure**: 10 bar (150 psig)
- **Effective free air delivery**: 0.707 m³/min (25.0 cfm)
- **Motor power**: 5.5 kW (7.5 HP)
- **Receiver option**: 270 litres
- **Dimensions**: 1185 x 550 x 1010 mm
- **Weight**: 180 kg

#### C 7 LDR
- **Model**: C 7 LDR
- **Max. pressure**: 13 bar (190 psig)
- **Effective free air delivery**: 0.525 m³/min (18.5 cfm)
- **Motor power**: 5.5 kW (7.5 HP)
- **Receiver option**: 270 litres
- **Dimensions**: 1185 x 550 x 1010 mm
- **Weight**: 205 kg

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#### BOGE C series screw compressors

#### C 3 LR
- **Model**: C 3 LR
- **Max. pressure**: 10 bar (150 psig)
- **Effective free air delivery**: 0.234 m³/min (8.3 cfm)
- **Motor power**: 2.2 kW (3.0 HP)
- **Dimensions**: 1185 x 550 x 1010 mm
- **Weight**: 155 kg

#### C 4 LR
- **Model**: C 4 LR
- **Max. pressure**: 10 bar (150 psig)
- **Effective free air delivery**: 0.311 m³/min (11.0 cfm)
- **Motor power**: 3.0 kW (4.0 HP)
- **Definitions**: 1185 x 550 x 1010 mm
- **Weight**: 160 kg

#### C 4 LR
- **Model**: C 4 LR
- **Max. pressure**: 13 bar (190 psig)
- **Effective free air delivery**: 0.204 m³/min (7.2 cfm)
- **Motor power**: 3.0 kW (4.0 HP)
- **Definitions**: 1185 x 550 x 1010 mm
- **Weight**: 185 kg

#### C 5 LR
- **Model**: C 5 LR
- **Max. pressure**: 10 bar (150 psig)
- **Effective free air delivery**: 0.536 m³/min (18.9 cfm)
- **Motor power**: 4.0 kW (5.5 HP)
- **Definitions**: 1185 x 550 x 1010 mm
- **Weight**: 175 kg

#### C 7 LR
- **Model**: C 7 LR
- **Max. pressure**: 10 bar (150 psig)
- **Effective free air delivery**: 0.707 m³/min (25.0 cfm)
- **Motor power**: 5.5 kW (7.5 HP)
- **Definitions**: 1185 x 550 x 1010 mm
- **Weight**: 180 kg

#### C 7 LR
- **Model**: C 7 LR
- **Max. pressure**: 13 bar (190 psig)
- **Effective free air delivery**: 0.525 m³/min (18.5 cfm)
- **Motor power**: 5.5 kW (7.5 HP)
- **Definitions**: 1185 x 550 x 1010 mm
- **Weight**: 205 kg

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* Free air delivery figures in accordance with ISO 1217, Appendix C, at 20°C ambient temperature and maximum pressure. Emitted sound pressure levels from 61 dB(A) according to DIN EN ISO 2151:2009

** Max. pressure of the compressor
Screw compressor **C 4 to C 9**
Compressed air station **C 4 D to C 9 D**

Effective free air delivery: 0.28 – 1.236 m³/min, 10 – 43 cfm
Pressure range: 7.5 – 13 bar, 110 – 190 psig
Motor range: 3 – 7.5 kW, 4 – 10 HP

**EFFICIENCY**
The specially designed BOGE airend provides high output volumes at low energy consumption – for reliable and efficient compressed air supply.

**REFRIGERANT DRYER**
As an option the compressor can be supplied with a horizontal refrigerant dryer. No additional footprint is required.

**EXTREMELY QUIET**
All C series compressors are characterised by very low sound pressure levels due to their super-silenced cabinets.

**CONTROL**
*base* control is the standard compressor controller with LC display and pressure sensor technology. *focus* control 2.0, offering additional monitoring and control options, is available as an optional extra.
**Compact, efficient, very quiet:** The space saving C series screw compressors are designed for long-term performance. A refrigerant dryer mounted on a horizontal receiver is available as an option. Even at full load operation the compressor operates reliably and safely at optimum efficiency providing a long service life.

<table>
<thead>
<tr>
<th>BOGE Model</th>
<th>Max. pressure**</th>
<th>Effective free air delivery*</th>
<th>Motor power</th>
<th>Dimensions W x D x H mm</th>
<th>Weight kg</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>bar</td>
<td>psig</td>
<td>m³/min</td>
<td>cfm</td>
<td>kW</td>
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<tr>
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<tr>
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<td>1.060</td>
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<td>7.5</td>
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<tr>
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<td>30.7</td>
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<tr>
<td>C 4 D</td>
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<td>115</td>
<td>0.427</td>
<td>15.1</td>
<td>3.0</td>
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<tr>
<td>C 4 D</td>
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<td>0.340</td>
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<td>3.0</td>
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<tr>
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<td>0.219</td>
<td>7.7</td>
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<tr>
<td>C 5 D</td>
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<td>0.576</td>
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<td>13</td>
<td>190</td>
<td>0.870</td>
<td>30.7</td>
<td>7.5</td>
</tr>
</tbody>
</table>

* Free air delivery figures in accordance with ISO 1217, Appendix C, at 20°C ambient temperature and maximum pressure. Emitted sound pressure levels from 59 dB(A) according to DIN EN ISO 2151:2009.

** Max. pressure of the compressor. The 7.5 bar indications are to be provided as reference values. The machines are shipped standard in 8 bar.
Screw compressor **C 9 LF** /  
Compressor system **C 9 LFR** /  
Compressed air centre **C 9 LFDR** / with frequency control

Effective free air delivery:  
0.24 – 1.31 m³/min, 8 – 43 cfm  
Pressure range: 7.5 – 13 bar, 110 – 190 psig  
Motor range: 7.5 kW, 10 HP

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**FREQUENCY CONTROL**  
The frequency converter flexibly controls the motor speed and therefore the airend. This ensures the compressor output automatically adjusts to the momentary demand.

**REFRIGERANT DRYER**  
The directly coupled, frequency controlled C series is equipped with a refrigerant dryer. This enables users to generate dry air without any additional space requirements.

**MAXIMUM EFFICIENCY**  
The airend operates at the necessary speed to generate as much compressed air as is required. Expensive idling as well as load/no load cycles are thus eliminated. At the same time, a tighter pressure band can be maintained, also helping to save energy.

**CONTROL**  
The compressor is controlled via the BOGE **base** control with LC display and pressure sensor technology. **focus** control 2.0 is available as an optional extra, offering further monitoring and control possibilities.
The ideal operating mode: In conjunction with the frequency controlled drive the directly coupled screw compressors of this series provide an extremely flexible system which spontaneously adapts to any changes in the customer’s compressed air or pressure demands. In the event of a change of the pressure value, the output quantity is synchronised automatically. A 13 bar machine is thus transformed into an 8 bar machine yielding a correspondingly higher output – without any expensive remodelling or design related modifications.

<table>
<thead>
<tr>
<th>BOGE Model</th>
<th>Max. pressure**</th>
<th>Receiver volume</th>
<th>Effective free air delivery*</th>
<th>Motor power</th>
<th>Dimensions silenced W x D x H mm</th>
<th>Dimensions super-silenced W x D x H mm</th>
<th>Compressed air outlet</th>
<th>Weight silenced kg</th>
<th>Weight super-silenced kg</th>
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<tr>
<td>C 9 LF</td>
<td>7.5</td>
<td>110</td>
<td>–</td>
<td>0.27-1.29</td>
<td>9.5-45.6</td>
<td>7.5</td>
<td>10.0</td>
<td>1020 x 677 x 723</td>
<td>G ½</td>
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<tr>
<td>C 9 LF</td>
<td>8</td>
<td>115</td>
<td>–</td>
<td>0.26-1.26</td>
<td>9.2-44.4</td>
<td>7.5</td>
<td>10.0</td>
<td>1020 x 677 x 723</td>
<td>G ½</td>
</tr>
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<td>10</td>
<td>150</td>
<td>–</td>
<td>0.25-1.14</td>
<td>8.8-40.3</td>
<td>7.5</td>
<td>10.0</td>
<td>1020 x 677 x 723</td>
<td>G ½</td>
</tr>
<tr>
<td>C 9 LF</td>
<td>13</td>
<td>190</td>
<td>–</td>
<td>0.24-0.97</td>
<td>8.5-34.3</td>
<td>7.5</td>
<td>10.0</td>
<td>1020 x 677 x 723</td>
<td>G ½</td>
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<tr>
<td>C 9 LFR</td>
<td>7.5</td>
<td>110</td>
<td>270</td>
<td>0.27-1.29</td>
<td>9.5-45.6</td>
<td>7.5</td>
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<td>1720 x 790 x 1365</td>
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<td>13</td>
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<td>0.24-0.97</td>
<td>8.5-34.3</td>
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<td>1750 x 815 x 1415</td>
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<td>1750 x 770 x 1370</td>
<td>G ½</td>
</tr>
</tbody>
</table>

* Free air delivery figures in accordance with ISO 1217, Appendix E, at 20°C ambient temperature and maximum pressure. Emitted sound pressure levels from 72 dB(A) according to DIN EN ISO 2151:2009
** Max. pressure of the compressor. The 7.5 bar indications are to be provided as reference values. The machines are shipped standard in 8 bar.
The C series up to 22 kW: This is the way compressors are made today!

Design advantages.

Multifunctional intake control with integrated solenoid valve for functionally reliable operation without leaks.

Silenced paper cartridge intake filter
This filter separates 99.9 percent of all particles larger than 3 µm; for high quality compressed air at its source.

Integrated airend with special BOGE profile and HD bearing
The specially designed airend is characterised by its high free air delivery at low energy consumption. Motor sizes up to 22 kW with free air delivery up to 3,62 m³/min.

Effective oil pre-separation harnessing the laws of gravity. Service friendly access.

Minimum pressure valve / check valve
Integrated design serves to eliminate pipework – virtually eliminates the risk of oil leaks.

Oil control valve easily accessible from the outside.
**The state-of-the-art compressor:** Extremely quiet, compact & efficient – the "large" BOGE C series has set industry standard in specific power and sound pressure values. The BOGE compact module ensures short distances and less pipelines – for a highly efficient and reliable compressor solution. Depending on your requirements, the C series up to 22 kW can be equipped with refrigerant dryer, frequency control or heat recovery: This is the way compressors are made today!

**INTEGRATED DESIGN**
The integration of all essential components in the compact module serves to eliminate pipework and to reduce flow losses: for maximum operating dependability and efficiency!

**COMPACT EFFICIENCY**
The BOGE C series is engineered to generate high free air deliveries in continuous operation and in an incomparably efficient manner. Due to its compact design space requirements are kept to a minimum: an installation surface of less than 1 square metre is sufficient.

**CONTROL**
*base control* with LC display and pressure sensor technology is fitted standard. *focus control 2.0* control is available as an option and includes a multi-coloured LC display and diverse control options. *focus control 2.0* software now includes a four compressor changeover system.

**OPTIONAL FREQUENCY CONTROL**
The frequency controlled option ensures a continuous volume flow between 25 and 100 percent. This ensures adaptation to the momentary demand of the compressed air system. Soft starting also avoids undue wear and tear and prolongs the service life of the compressor.

**OPTIONAL HEAT RECOVERY**
A heat recovery system can be added as an option. Up to 94 percent of the input electrical energy is dissipated through the cooling medium (air or water) and can be recovered for space heating or pre-heating domestic water.

**OPTIONAL REFRIGERANT DRYER**
The C series can be supplied with an integrated dryer or mounted on top of a horizontal air receiver.
Screw compressor **C 10 L** to **C 20 L**
Compressed air system **C 10 LR** to **C 20 LR**
Compressed air centre **C 10 LDR** to **C 20 LDR**

Effective free air delivery:
1.060 – 2.340 m³/min, 37 – 82 cfm
Pressure range: 7.5 and 10 bar, 110 and 150 psig
Motor range: 7.5 – 15 kW, 10 – 20 HP

Screw compressor **C L**
Compact screw compressor, directly coupled

Screw compressor **C L** with noise silencer option
Screw compressor with mounted noise silencer

Compressed air system **C LR**
Receiver mounted screw compressor, directly coupled

Compressed air centre **C LDR**
Receiver mounted screw compressor and refrigerant dryer, directly coupled
A class of its own: The directly coupled screw compressors of the C series are space saving and extremely efficient at the same time. They are available with horizontal receiver and/or top mounted refrigeration dryer and can flexibly be adapted to suit particular application requirements.

<table>
<thead>
<tr>
<th>BOGE Model</th>
<th>Max. pressure** bar</th>
<th>Max. pressure** psig</th>
<th>Effective free air delivery* m³/min</th>
<th>Motor power kW</th>
<th>Motor power HP</th>
<th>Dimensions B x T x H mm</th>
<th>Dimensions super-silenced W x D x H mm</th>
<th>Weight super-silenced kg</th>
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* Free air delivery figures in accordance with ISO 1217, Appendix C, at 20ºC ambient temperature and maximum pressure. Emitted sound pressure levels from 59,5 dB(A) according to DIN EN ISO 2151:2009
** Max. pressure of the compressor. The 7.5 bar indications are to be provided as reference values. The machines are shipped standard in 8 bar.
Effective free air delivery: 1.33 – 3.729 m³/min, 22 – 131 cfm
Pressure range: 7.5 to 13 bar, 110 to 190 psig
Motor range: 11 – 22 kW, 15 – 30 HP
**Real winners:** The belt driven C series models up to 22 kW are highly efficient and extremely quiet in operation requiring only a minimum footprint. The footprint is even kept to a minimum with the C D series which includes an integrated refrigerant dryer. An integrated design means short distances and extremely low pressure losses. As well as generating industry leading outputs, the C series is also very energy efficient.

<table>
<thead>
<tr>
<th>BOGE Model</th>
<th>Max. pressure**</th>
<th>Effective free air delivery*</th>
<th>Motor power</th>
<th>Dimensions super-silenced</th>
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<th>Weight super-silenced</th>
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<td></td>
<td>bar  psig</td>
<td>m³/min</td>
<td>cfm</td>
<td>kW</td>
<td>HP</td>
<td>W x D x H mm</td>
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* Free air delivery for the complete package in accordance with ISO 1217, Appendix C, at 20°C ambient temperature and maximum pressure. Emitted sound pressure values from 63 dB(A) according to DIN EN ISO 2151:2009.

** Max. pressure of the compressor. The 7.5 bar indications are to be provided as reference values. The machines are shipped standard in 8 bar.
Screw compressor **C 15 F** to **C 30 F**
Compressed air station **C 15 FD** to **C 30 FD**
with frequency control

Effective free air delivery:
0.27 – 3.73 m³/min, 10 – 131 cfm
Pressure range: 7.5 to 13 bar, 110 to 190 psig
Motor range: 11 – 22 kW, 15 – 30 HP

**MAXIMUM EFFICIENCY**
The BOGE C series up to 22 kW is characterised by its industry leading specific power ratios – for efficient compressed air supply.

**FREQUENCY CONTROL**
The optional frequency converter ensures a continuous volume flow between 25 and 100 percent. This allows adaptation to the momentary demand of the compressed air system. Soft starting also avoids undue wear and tear and prolongs the service life of the compressor.

**REFRIGERANT DRYER**
The C series with frequency control includes an integrated refrigerant dryer for extremely high compressed air quality.

**CONTROL**
The compressor is controlled by the focus control 2.0 system* which includes an integrated efficiency display as well as additional monitoring and control options. focus control 2.0 is programmed as a changeover switch and can control up to four machines.

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* This control is available as an option. The machines are delivered standard with focus control.
This is as efficient as it gets: With these frequency controlled belt driven compressors you can rest assure that lower compressed air demand translates into reduced energy consumption with the frequency inverter continuously adjusting the volume flow to the actual demand. This leads to minimised idling times and pressure fluctuations. Soft starting also avoids undue wear and tear and prolongs the service life of the compressor.

<table>
<thead>
<tr>
<th>BOGE Model</th>
<th>Max. pressure**</th>
<th>Effective free air delivery*</th>
<th>Motor power</th>
<th>Dimensions super-silenced W x D x H mm</th>
<th>Compressed air outlet</th>
<th>Weight super-silenced kg</th>
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<td>7.5</td>
<td>0.40-1.76</td>
<td>14.1-62.15</td>
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</tr>
<tr>
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<td>13.8-61.4</td>
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</table>

* Free air delivery for the complete package in accordance with ISO 1217, Appendix E, at 20ºC ambient temperature and maximum pressure. Emitted sound pressure values from 63 dB(A) according to DIN EN ISO 2151:2009
** Max. pressure of the compressor. The 7.5 bar indications are to be provided as reference values. The machines are shipped standard in 8 bar.
**READY FOR ACTION WORLDWIDE:**
BOGE Service Support – Worldwide

**PEACE OF MIND NOW COMES IN FOUR PACKAGES!**
From inspection to the premium maintenance package – the choice is yours! There is a BOGE maintenance package to meet the level of service cover you require. Once you have selected your maintenance package you can simply sit back and enjoy the peace of mind that comes with maintenance from BOGE.

<table>
<thead>
<tr>
<th>FULL SERVICE</th>
<th>PREMIUM MAINTENANCE</th>
<th>MAINTENANCE</th>
<th>INSPECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>• all work including replacement parts and maintenance components</td>
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<tr>
<td>• maintenance work within 24 hours</td>
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<tr>
<td>• manufacturer’s warranty up to 10 years</td>
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<tr>
<td>• free of charge commissioning</td>
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<td>• optional: BOGE plant management</td>
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<td>• BOGE remote diagnostics tool airstatus</td>
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<tr>
<td>• 24 months warranty</td>
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<tr>
<td>• maintenance material (BOGE cairpacs)</td>
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<td>• discount on replacement parts</td>
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<td>• individual on-site support</td>
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<td>• disposal of working materials and used parts</td>
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<td>• includes emergency flat rate</td>
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<td>• discount on commissioning</td>
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<tr>
<td>• all recommended maintenance work</td>
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<td>• travel time</td>
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<td>• working hours</td>
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<tr>
<td>• pro-active support</td>
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</table>

The contract term on all packages is 24 months. In addition, BOGE best cair warranty is also available. For more information and terms and conditions please contact your BOGE service consultant.
Service your added value! Maximised reliability and economic efficiency are not the only technical advantages that BOGE has to offer. Our comprehensive service support program will ensure your BOGE compressed air system remains in tip top condition. Wherever you need us, whatever we can do for you: BOGE Service Support is always readily available close by – competent, to the highest standards, and always one step ahead.
OUR RANGES OF SERVICES INCLUDE THE FOLLOWING:

- Energy efficient systems development
- Plant design and engineering
- Industry 4.0 solutions, system control and visualisation
- High Speed Turbo compressors
- Oil-free piston, screw and scroll compressors
- Oil injected screw compressors and oil lubricated piston compressors
- Compressed air treatment
- Compressed air distribution and storage
- Compressed air accessories
- Compressed air service
- Nitrogen and oxygen generators

In more than 120 countries worldwide customers from mechanical engineering, industry and trade trust the BOGE know-how in planning, development and production of high quality compressed air systems. Already in its fourth generation, the family-owned company puts all its experience in the development of innovative solutions and outstanding efficient products for the compressed air industry.

Rightly, therefore, the last name of the founder Otto Boge stands for „Best Of German Engineering“ today. Who puts emphasis on German engineering skills, highest safety, reliable services and energy efficiency, accesses quality products from BOGE because they have been supplying „the air to work“ for more than 100 years.